

Insulation · Refractory · Eco-friendly

<u>CCEWOOL® Water Repellent Ceramic Fiber</u> Blanket

Description:

Temperature degree: 1260° C (2300°F), 1430° C(2600°F)

CCEWOOL® water repellent ceramic fiber blanket is needled blanket with super high tensile strength which is made from spun ceramic fiber bulk. It is produced with unique inside double needle technology with solvent-based high-temperature nano-hydrophobic material as the surface treatment agent, and has the characteristics of excellent overall hydrophobicity which greatly improved the insulation performance of the fiber blanket and solved the problem of decreasing of thermal insulation performance and corrosion of insulated object caused by moisture absorption of conventional fiber blankets.

Technical data and Size:

CCEWOOL® Water Repellent Ceramic Fiber Blanket						
Types	1050 Ceramic Fiber Blanket	1260 STD Ceramic Fiber Blanket	1260 HP Ceramic Fiber Blanket	1400 HA Ceramic Fiber Blanket	1450 HZ Ceramic Fiber Blanket	
Operation Temp (℃)	950℃	1050℃	1100℃	1200℃	1350℃	
	(1742°F)	(1922℉)	(2012°F)	(2192°F)	(2462°F)	
Density (kg/m3)			64-160			

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Wa	iter Absorption (%, by weight)	5.0				
Permanent Cha	nge on Heating (%)	950℃x24h	1050℃ x24h	1100℃ x24h	1200℃ x24h	1350℃ x24h
		≤-3	≤-3	≤-3	≤-3	≤-3
Theoretic Heat Conductive Co-efficientW/(m·k)(128kg/m3)		0.15 (600°C) 0.22 (800°C)	0.12 (600°C) 0.20(800°C)	0.12 (600°C) 0.20 (800°C)	0.12 (600°C) 0.20 (800°C)	0.16 (800°C) 0.20 (1000°C)
Tensile Strength (Thickness 25mm)(Mpa)		≥0.04	≥0.05	≥0.05	≥0.04	≥0.06
	Al2O3 (%)	44	45-46	47-49	52-55	39-40
	Al2O3+SiO2 (%)	≥96	≥98	≥99	≥99	-
	ZrO2 (%)	-	-	-	-	15-17
Chemical Composition	Al2O3+SiO2 +ZrO2(%)	-	-	-	-	≥99
	Fe2O3 (%)	≤1.0	≥0.8	≤0.2	≤0.2	≤0.2
	Na2O+K2O (%)	≤0.4	≤0.3	≤0.2	≤0.2	≤0.2
	CaO+MgO	≤0.3	≤0.2	≤0.2	≤0.2	≤0.2

Thickness	Density kg/m3				Length	Width
mm	64	96	128	160	mm	mm
6	-	-	0	0	7200	610, 1220
13	-	√	√	0	14640	
19	-	√	√	0	9760	
25	0	√	√	√	7320	
38	0	√	√	√	4880	
50	0	$\sqrt{}$	√	-	3660	

Note: (\bigcirc) and 1220mm width can be customized according to customer (order amount should not be less than the minimum order quantity)

 $(\sqrt{})$ for conventional products

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Raw Materials

Own raw material base; professional mining equipment; and stricter selection of raw materials.

The selected raw materials are placed into a rotary kiln to be fully calcined on site, which reduces the content of impurities and improves the purity.

The incoming raw materials are tested first, and then the qualified raw materials are stored in a designated warehouse to ensure their purity.

Controlling the content of impurities is an important step to ensure the heat resistance of ceramic fibers. High impurity content can cause the coarsening of crystal grains and the increase of linear shrinkage, which is the key reason for the deterioration of fiber performance and the reduction of its service life.

Through strict control at every step, we reduced the impurity content of raw materials to less than 1%. The CCEWOOL ceramic fiber Water-repellent blanket is pure white, and its heat shrinkage rate is lower than 2% at high temperatures. It has stable quality and a longer service life.

Production Process

The fully automated batching system fully guarantees the stability of the raw material composition and improves the accuracy of raw material ratio.

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With an imported high-speed centrifuge of which the speed reaches up to 11000r/min, the fiber forming rate becomes higher. The thickness of CCEWOOL ceramic fiber is uniform, and the content of slag ball is lower than 10%. The slag ball content is an important index that determines the thermal conductivity of fiber. The thermal conductivity of CCEWOOL ceramic fiber Water-repellent blanket is lower than 0.28w/m.k in a high-temp environment of 1000°C, so they have an excellent thermal insulation performance.

The condenser spreads cotton evenly to ensure the uniform density of CCEWOOL ceramic fiber Water-repellent blankets.

The use of the self-innovated double-sided inner- needle-flower punching process and the daily replacement of the needle punching panel ensure the even distribution of the needle punch pattern, which allows the tensile strength of CCEWOOL ceramic fiber Water-repellent blankets to exceed 70Kpa and the product quality to become more stable.

CCEWOOL ceramic fiber water-repellent blankets use solvent-based high-temp nano-hydrophobic material as the surface treatment agent, reaching a water-repellent rate of over 99%, which realizes the overall water-repellency of the ceramic fiber blankets and solves the issue of the decrease in thermal conductivity caused by moisture absorption of conventional fiber blankets.

Quality Control

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Each shipment has a dedicated quality inspector, and a test report is provided prior to the departure of products from the factory to ensure the export quality of each shipment of CCEWOOL.

A third-party inspection (such as SGS, BV, etc.) is accepted.

Production is strictly in accordance with ISO9000 quality management system certification.

Products are weighed before packaging to ensure that the actual weight of a single roll is greater than the theoretical weight.

The outer packaging of each carton is made of five layers of kraft paper, and the inner packaging is a plastic bag, suitable for long-distance transportation.

Application Performance

Insulation

The excellent water repellency, heat preservation, and resistance to oil, liquid, and spark of CCEWOOL ceramic fiber water-repellent blankets make them a thermal insulation material in a wide range of environments.

They are mainly used for heat insulation on pipes, boilers, storage tanks or other system components to prevent energy loss and solve the safety problems of workers.

Cold protection

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CCEWOOL ceramic fiber water-repellent blankets can effectively prevent energy waste from the refrigeration pipeline due to its contact with the external heat sources and thereby, warm the pipeline up.

The huge difference between the temperatures of the refrigerated pipeline and the ambient temperature can cause water to condense on the pipeline. However, CCEWOOL ceramic fiber water-repellent blankets can prevent condensation on the pipeline; therefore, they help prevent corrosion and protect the corresponding production components and the safety of the staff.

Fire prevention

A fire in an industrial plant can cause catastrophic consequences including property damage and even a threat to life. However, CEWOOL ceramic fiber water-repellent blankets can resist fire at temperatures up to 1400°C for up to 2 hours, which can minimize the danger and damage caused by fires in oil refineries, oil platforms, petrochemicals, thermal power generation, power, shipbuilding, and national defense plants.

Noise reduction

Continuous background noise affects the efficiency of working environments and the quality of life in the long run.

Because of the high-quality sound-absorbing and water-repellent properties, CCEWOOL ceramic fiber water-repellent blankets can effectively eliminate noise, prevent moisture, and increase service life.

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CCEWOOL ceramic fiber water-repellent blankets' application areas include:

Sheathed steel beams and ventilation ducts

Installation of firewalls, doors, and ceilings

Insulation of cables and wires in wall pipes

Fire protection of ship decks and bulkheads

Soundproof enclosure and measuring room

Sound insulation in industries and power plants

Noise barrier

Sound insulation in construction

Sound insulation of ships and cars

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